

IBM ENDICOTT
ENDICOTT, NEW YORK

IBM Endicott of Endicott, New York

develops and manufactures microelectronic interconnect products including printed wiring boards and high performance chip carriers. In 1996, the facility won the NY State Governor's Waste Reduction and Recycling Award for recycling cathode ray tube computer monitors and plastics. In 1999, IBM Endicott won the NY State Governor's Award for Pollution Prevention for implementing a new Thin Panel Plating copper process which reduces chemical consumption, energy consumption, waste generation, and air emissions. The facility is certified to ISO 14001.

ENVIRONMENTAL PERFORMANCE

Past Accomplishments

IBM Endicott has demonstrated its commitment to environmental performance in the areas of reduced emissions of toxics, and reduced energy use. From 1997 to 1999, the facility:

- **Reduced emissions of air toxics** by 33% through eliminating use of perchloroethylene in the manufacture of chip carriers.
- **Reduced energy use** per unit of production by 12.4% through continuing implementation of an energy conservation program.

Future Commitments

IBM Endicott has also committed to continued environmental improvement. By 2003, the facility will:

- **Reduce nonhazardous waste** by identifying and implementing recycling programs for waste streams that are not already recycled.
- **Reduce water use** per unit of production by 2% per year through continued implementation of water conservation programs.
- **Reduce hazardous waste** by initiating a hazardous waste reduction/pollution prevention program to identify and evaluate opportunities for waste reduction, and by implementing selected projects.
- **Reduce energy use** by 4% in 2000 through forming an energy conservation team and implementing its recommendations. Additional energy use reductions will be made in 2001-2003.

COMMUNITY OUTREACH

IBM Endicott maintains a Community Relations office that monitors and responds to community concerns as they arise. IBM participates annually in community Earth Day events, where the facility disseminates information on its environmental programs and where employees interact with members of the public. As part of the Earth Day event, IBM organizes and sponsors an annual personal computer disposal/recycle program. To inform the community of important issues, the facility issues press releases,

AT A GLANCE

Industry Sector:	SIC 3672, 3674, 3679
Business:	Develops and manufactures microelectronic interconnect products
Facility Employees:	more than 1,000
Accomplishments:	Reduced air toxics emissions Reduced energy use
2003 Commitments:	Reduce nonhazardous waste Reduce water use Reduce hazardous waste Reduce energy use
Address:	1701 North Street Endicott, NY 13760
Website:	www.ibm.com/ibm/environment

makes media calls, or contacts individual community members, as appropriate. The facility's annual performance report will be available at www.ibm.com/ibm/environment.